Cool Cube' Best Practices

Call for Technical Support (608) 526-6901

- Prep the PCM (phase change material) panels before use according to one of the described methods provided by VeriCor.
- **□** Ensure all components are clean and free of damage.
- □ Lay panels flat when turning them solid (to disperse liquid throughout the panel).
- □ Enable ample air flow around all panel sides.
 - Use spacers (pencils) or racks. \rightarrow
- Freezing/melting times vary depending on number of panels being prepped and equipment being used.



- Assemble using all six panels for maximum hold time.
 - Using less panels does not change the holding temperature, but does decrease the hold time.
- Panels are reusable (10,000+ cycles).
 - End-of-life disposal: Panels are a plastic #2, typically recycled by businesses/communities. PCM is nontoxic and readily biodegradable.
- Use a calibrated data logger or other temperature monitoring device to observe internal temperature.
- Avoid unnecessary opening of the Cool Cube™ after loading payload. Opening of the Cool Cube™ will decrease hold time.
- An infrared temperature thermometer can assist in ensuring the panels reach a safe pack-out temperature (good for finding out the approximate temperature of each panel).
- □ The farther the ambient temperatures are from the melting point, the quicker PCM will change states (solidify/liquefy).





panel, equipment available & purpose.



Assemble PCM Panels





Prep Method D: Room Prep to keep product warm



This prep is for when the Cool Cube[™] will be used in **cold conditions (below 15°C)**.

Panel Prep

2.1 Place panels in a room between 23-24°C for at least 24 hours before use so the PCM (phase change material inside the panel) is liquid.*

* Panels may be stored in a room until needed for assembly or the PCM solidifies. If a room maintains 23°C or above, the PCM within the panels will not get solid (the solidifying point is 21.5°C), keeping the PCM liquid indefinitely until pack-out. Liquid panels will protect the product from getting cold until the PCM inside becomes completely solid.

2.2 Shake panels to verify the PCM is liquid. If they are solid, restart at step 2.1 to ensure the longest hold time. Liquid PCM panels will prevent the product from getting cold (at room temps) in a cold environment the longest. Using solid PCM or panels with a solid/liquid combination decreases the hold time.

PCM Panel Shake Test	ISTA 7D Thermal Performance Study Lab-Qualified Hold Times When Starting with Solid PCN			
		Qualified Temps:	15-25°C	20-24°C
Room Temp PCM Physics	Cool Cube™ 03	Utilizing Six (6)	91 hrs	47 hrs
	Cool Cube™ 08	Lab Freezer Temp	83 hrs	66 hrs
Colder 20°C 23°C Warmer	Cool Cube™ 28	PCM Panels	141 hrs	85 hrs
olid Solid/Liquid Liquid	Cool Cube™ 96	(Tan Tab/Label)	143 hrs	91 hrs
Solid Solid/Liquid Liquid Combination Liquid 21.5°C (70.7°F) Solidifying/Melting Pt.	Times listed are based on lab-validated, 24-hour cycles of summer & winter profiles (hot & cold ambient temperatures) without the additional thermal mass of a payload, which if conditioned properly, will improve hold times. Actual performance times may vary.			

